



Schweizerische Eidgenossenschaft
Confédération suisse
Confederazione Svizzera
Confederaziun svizra

Federal Institute of Metrology METAS

EMRP
European Metrology Research Programme
■ Programme of EURAMET



The EMRP is jointly funded by the EMRP participating countries within EURAMET and the European Union



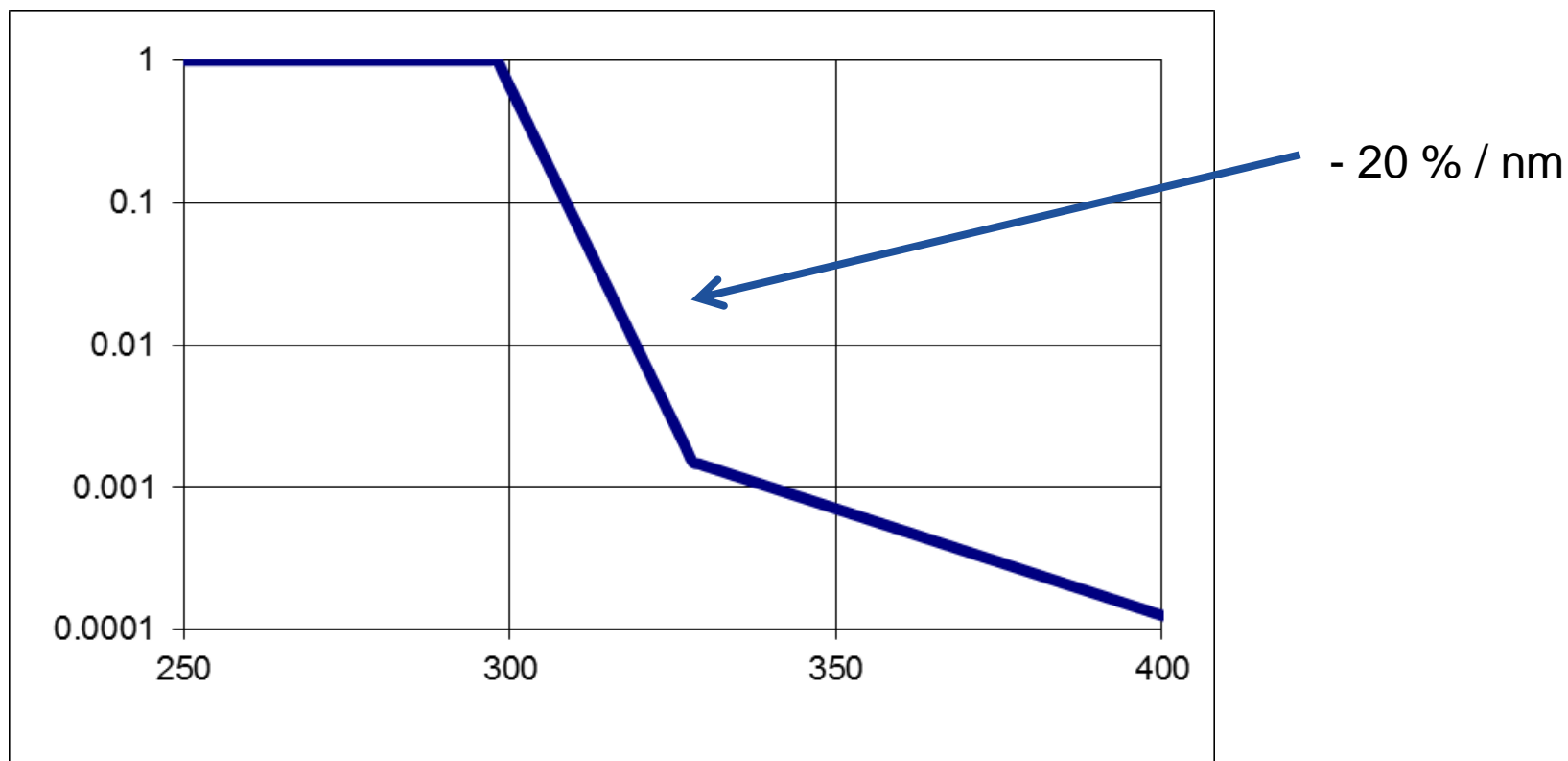
Wavelength calibration devices

Peter Blattner, Stella M. Foaleng, Steven van den Berg, Omar El Gawhary, Mario Blumthaler, Julian Gröbner, Luca Egli

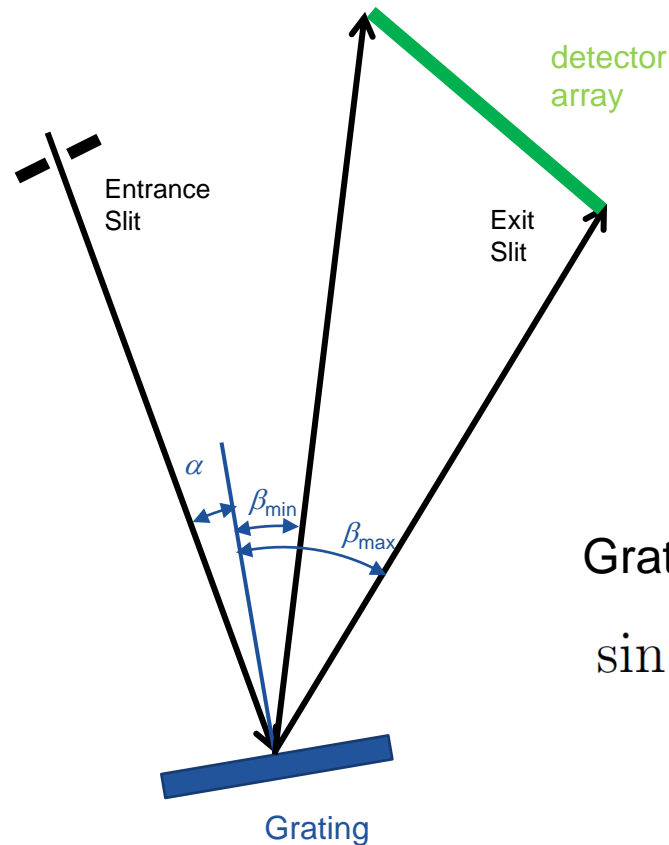
Wavelength accuracy is important for UV radiometry

Example: Eyrthema function

$s_{er}(\lambda) = 1.0$	für	$250\text{nm} \leq \lambda \leq 298\text{nm}$
$s_{er}(\lambda) = 10^{(0.094 * (298\text{nm} - \lambda))}$	für	$298\text{nm} < \lambda \leq 328\text{nm}$
$s_{er}(\lambda) = 10^{(0.015 * (140\text{nm} - \lambda))}$	für	$328\text{nm} < \lambda \leq 400\text{nm}$



Spectrograph : Non-linear relation between pixel position and wavelength



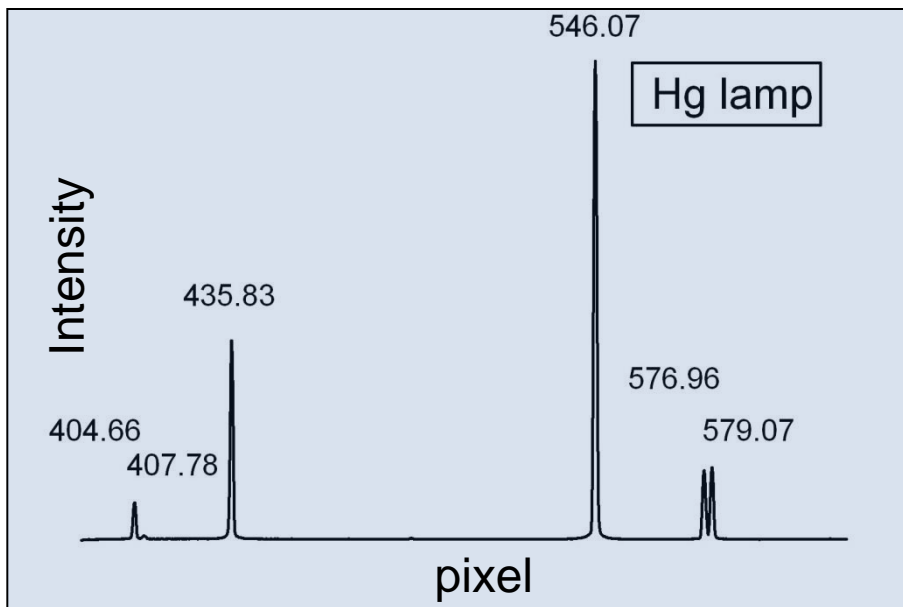
Grating equation

$$\sin(\alpha) + \sin(\beta) = n\lambda/d$$

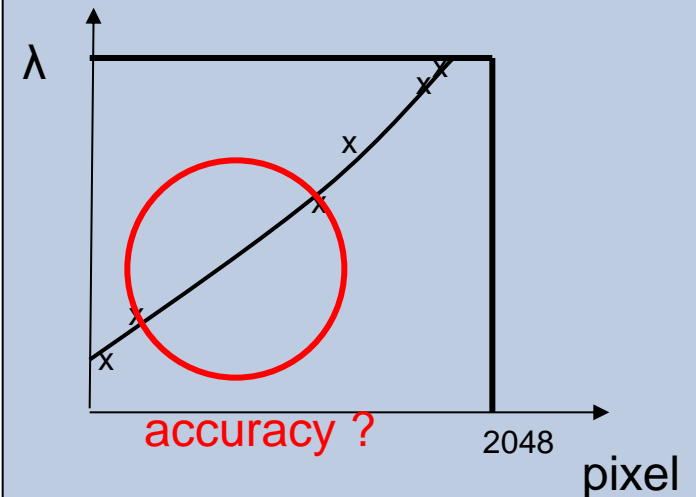
Array Spectrometer/ Spectrograph

Conventional Calibration using Penlamp

Mercury Argon calibration source

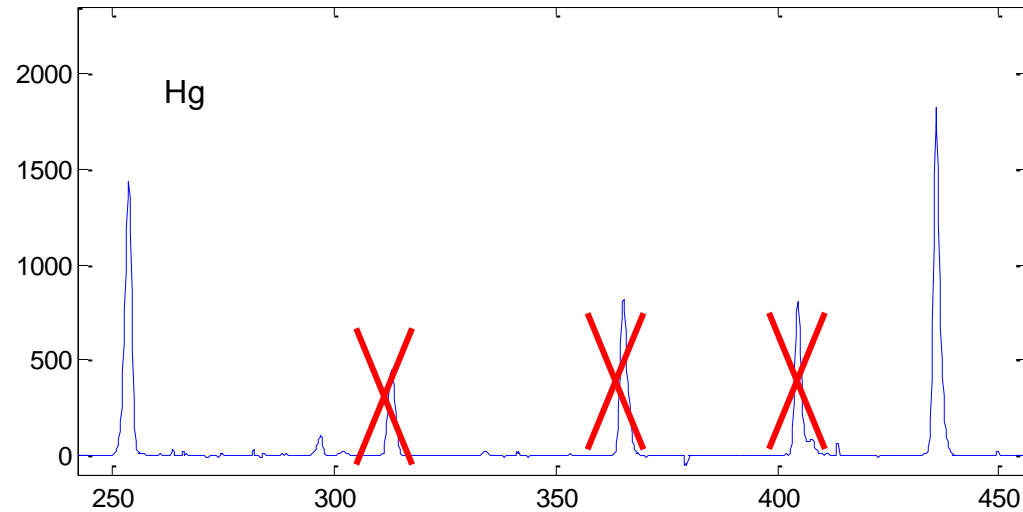


Polynomial fit of 2nd degree



penlamp accuracy $\sim 1\text{pm}$

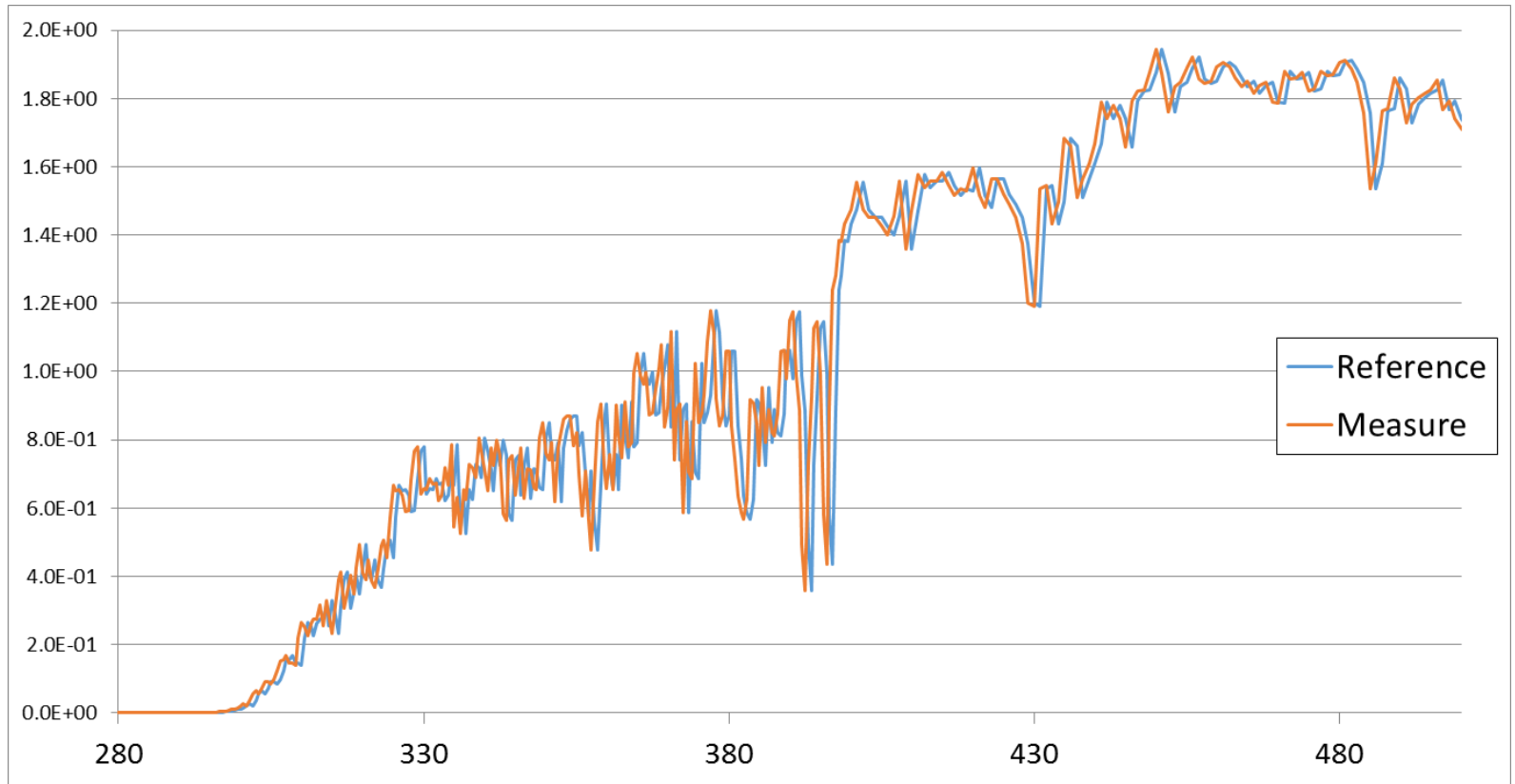
Limitations of Conventional Calibration



1. limited number of peaks (253.6 nm, (297nm), (302nm), (334nm), 435nm)
2. multiplet peaks (313nm, 365nm, 404nm, 407nm)
3. large peak intensity differences (peak detection!)

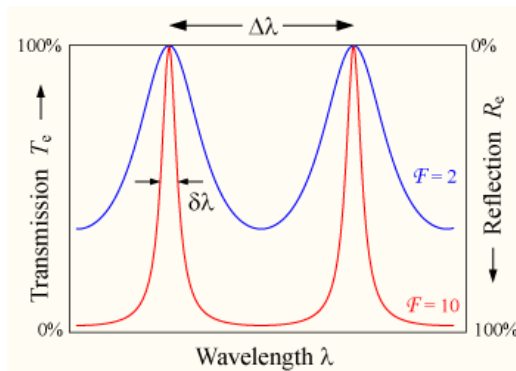
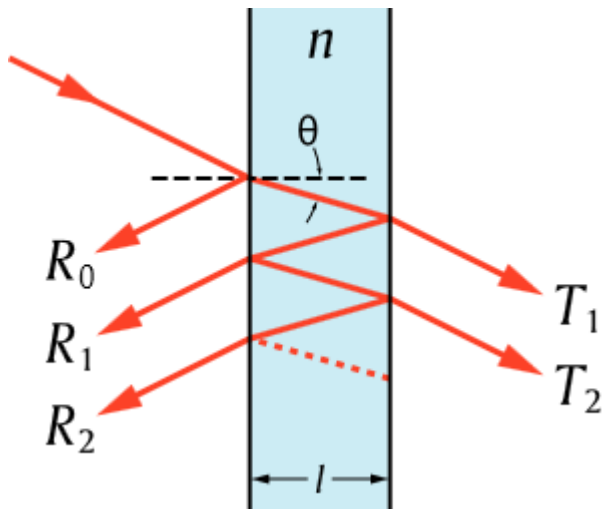
Alternative characterisation methods

- Tuneable laser source and reference spectrometer
- Spectral correlation

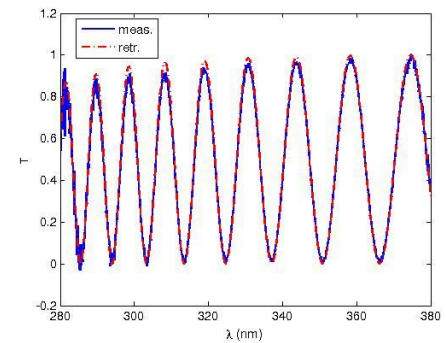
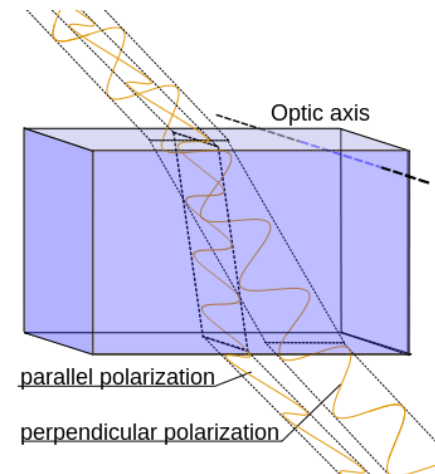


Alternative characterisation methods (2)

Fabry Perot Etalon Devices
-> Interference

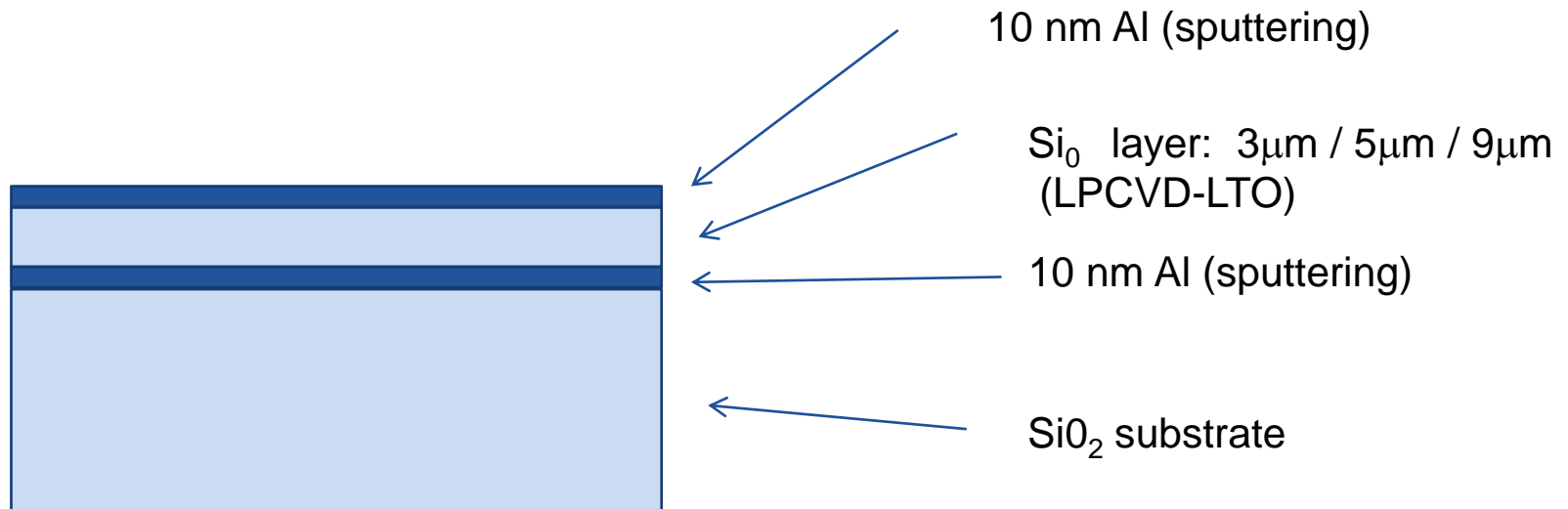


One Stage Lyot Filter
-> Birefringence



Realization of SiO₂ micro Fabry-Perot

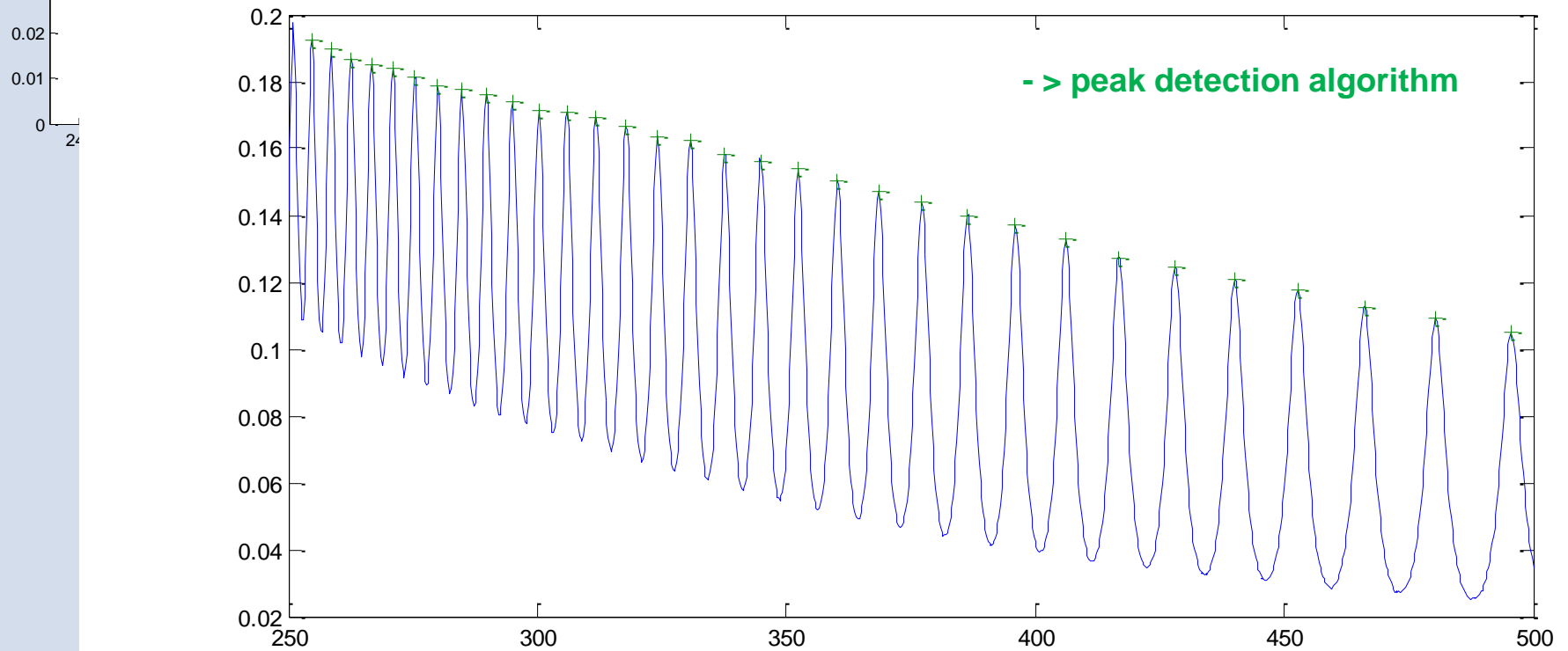
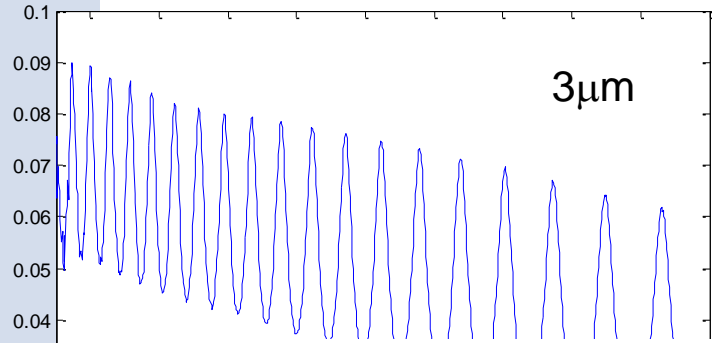
Center of Micronanotechnology, EPFL, CH



LPCVD-LTO : Low Pressure Chemical Vapor Deposition at Low Temperature Oxide

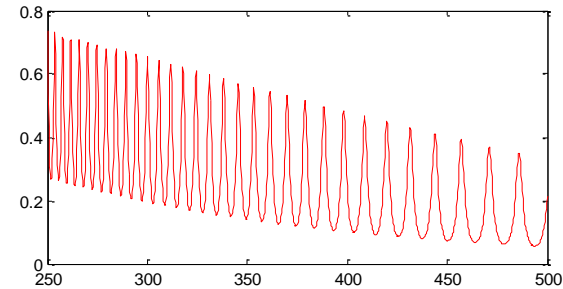
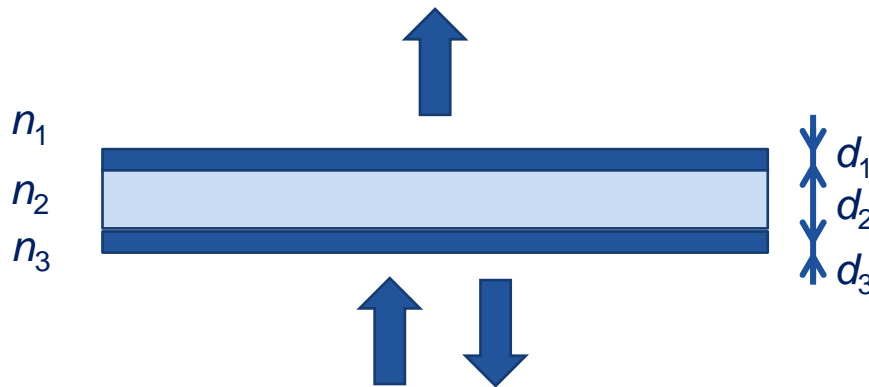
- Deposition rate: 3h / μm of SiO₂

Measurement of the transmittance

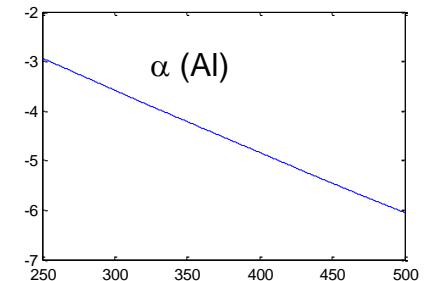
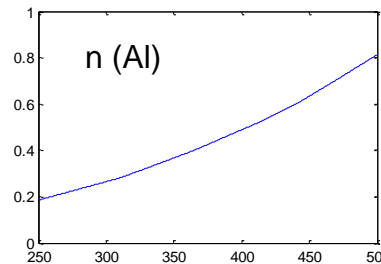
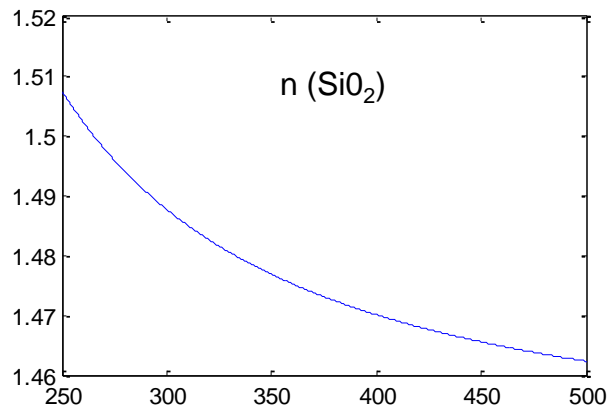


Rigorous Model of the transmittance of a Fabry-Perot

Moharam et al. JOSA Vol 12 No 5, May 1995 p 1077-1086

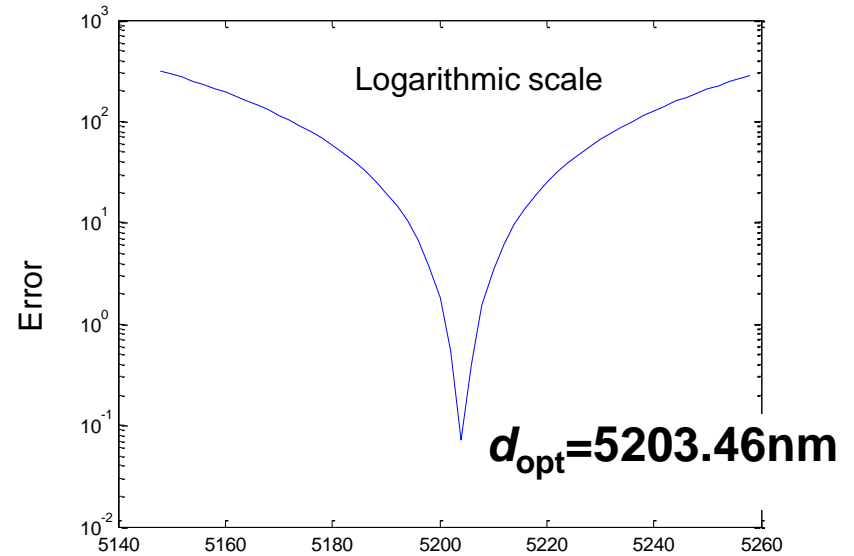
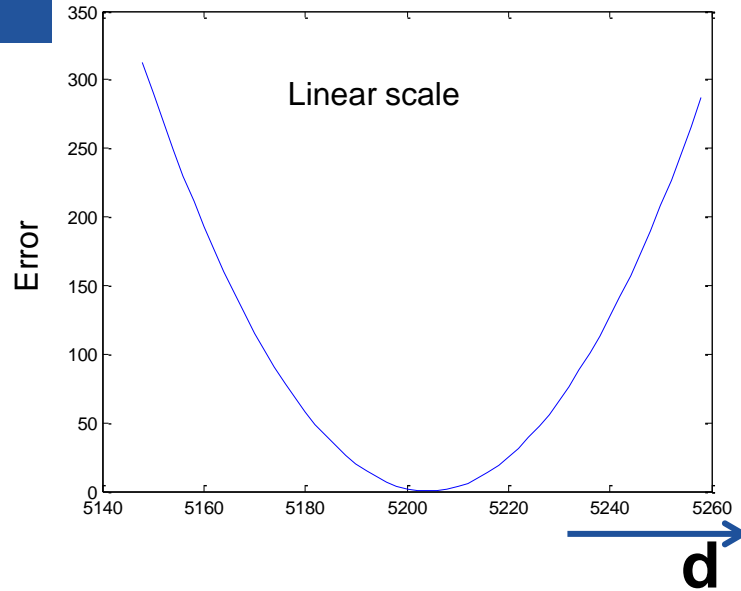


Refractive Indices: given by literature

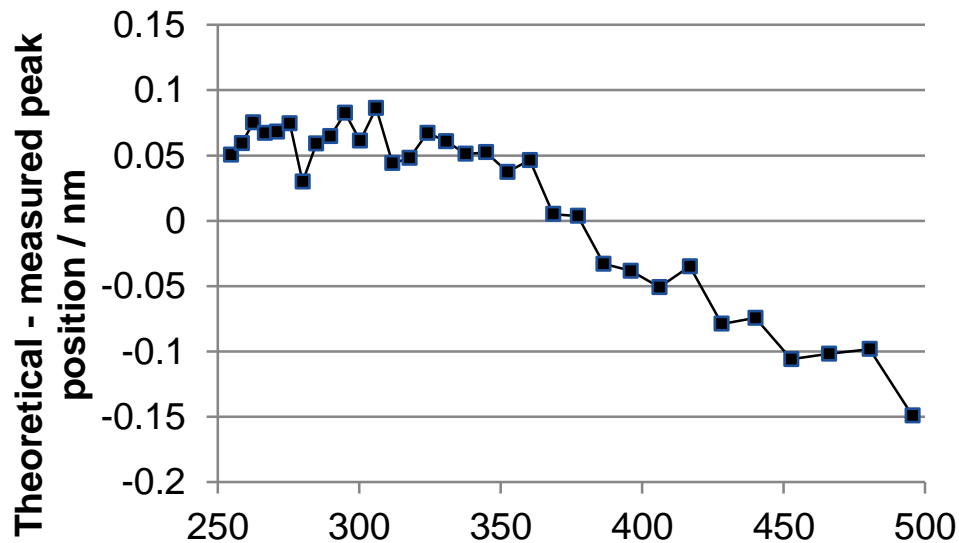


- A priori unknown parameters: thicknesses of the layers
- Optimization algorithm:
 - χ^2 : difference of measured and calculated peak wavelengths

χ^2 of fit



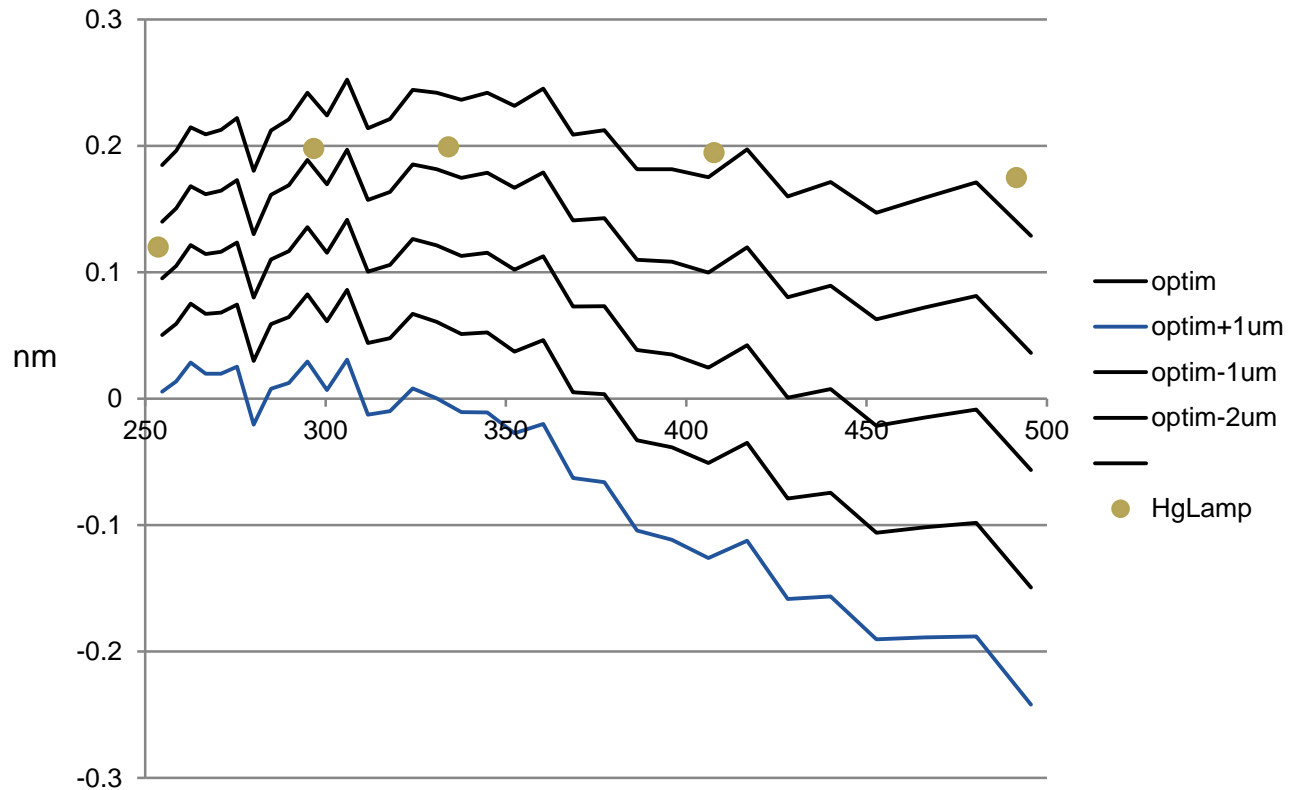
optimum thickness



All fine?

No!!!
We don't know if
the DUT is perfect!!!

Comparison with reference wavelengths generated by a Hg(Ar)-Lamp

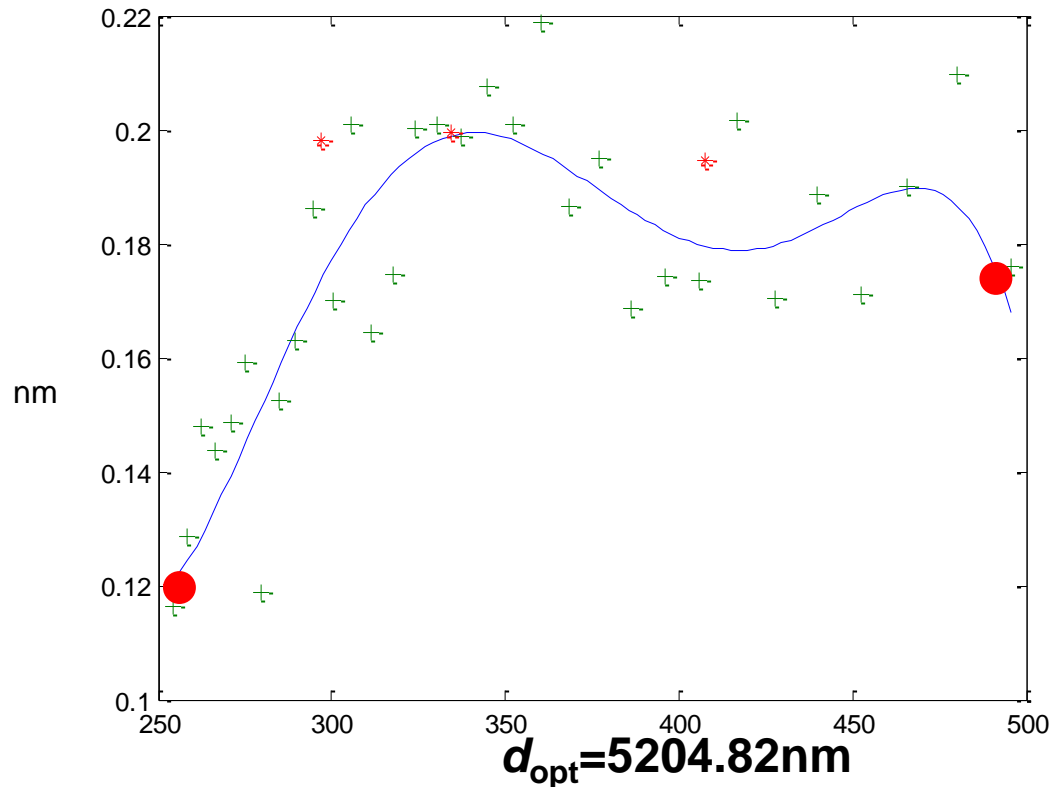


Modelling of the dispersion function of the DUT

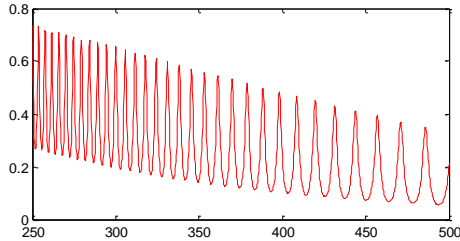
Polynom:
$$\lambda_{\text{corrected}} = \sum_{i=0}^N p_i \cdot (\lambda_{\text{DUT}})^i$$

Weighted polynom fit
$$\chi^2 = \sum_{k=0}^M w_k \cdot (\lambda_{\text{meas},k} - \lambda_{\text{model},k})^2$$

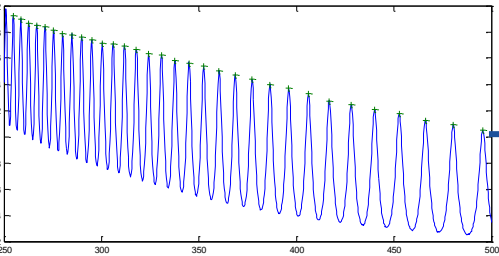
$w_k = 1$: FP peaks
 $w_k = 50$: Hg peaks



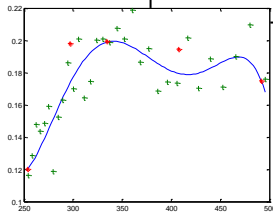
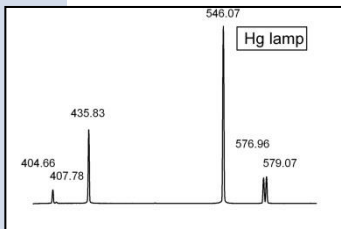
Algorithm



Measured peak transmittance of FP



2 Hg line Measurements



Refractive indices of Al and SiO₂

Initial estimation of the thicknesses

1. Calculated theoretical model of FP transmittance

2. Calculated difference of theoretical peak position and measured peak position of FP

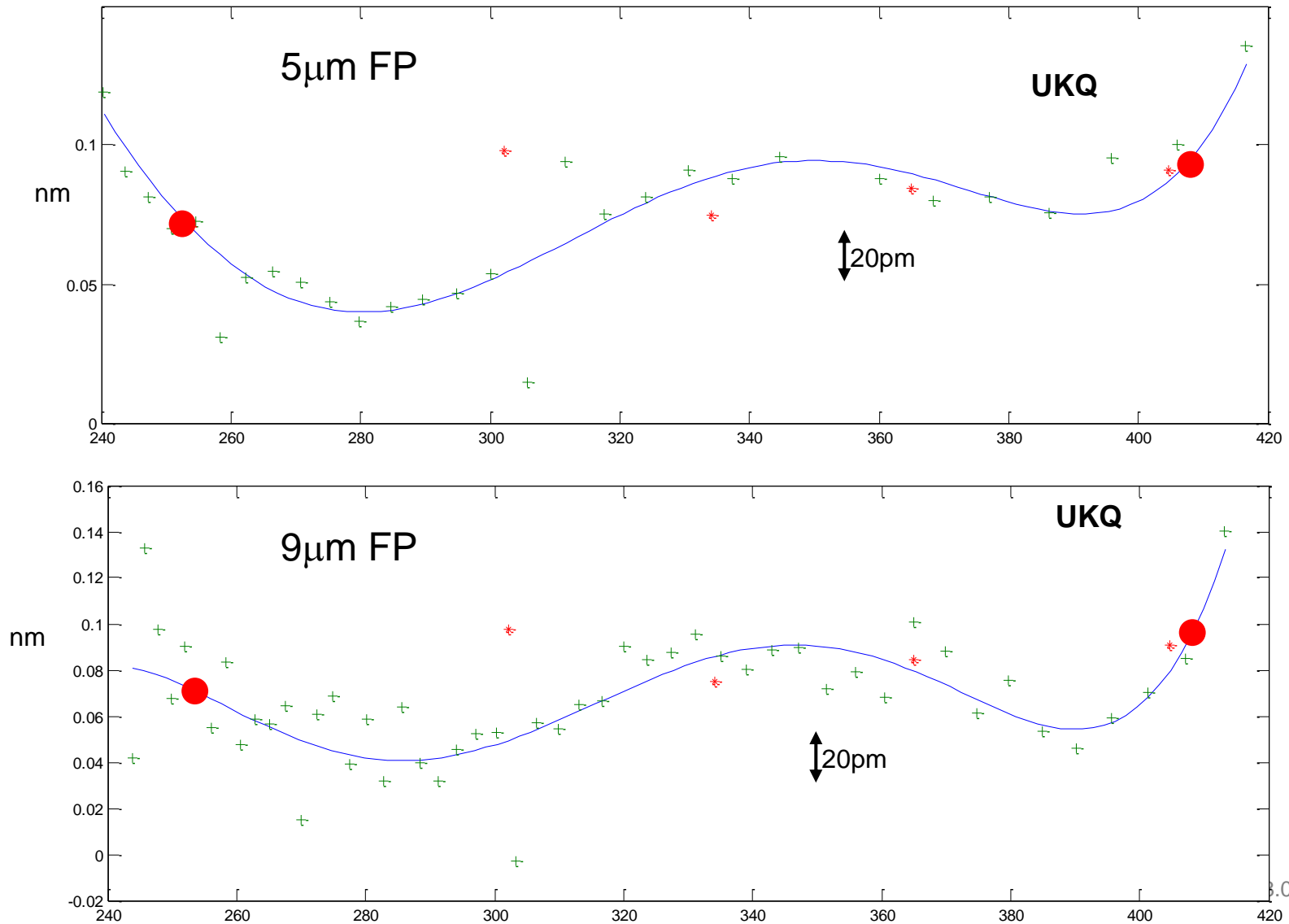
3. Calculated difference of theoretical Hg line position and measured Hg line position of FP

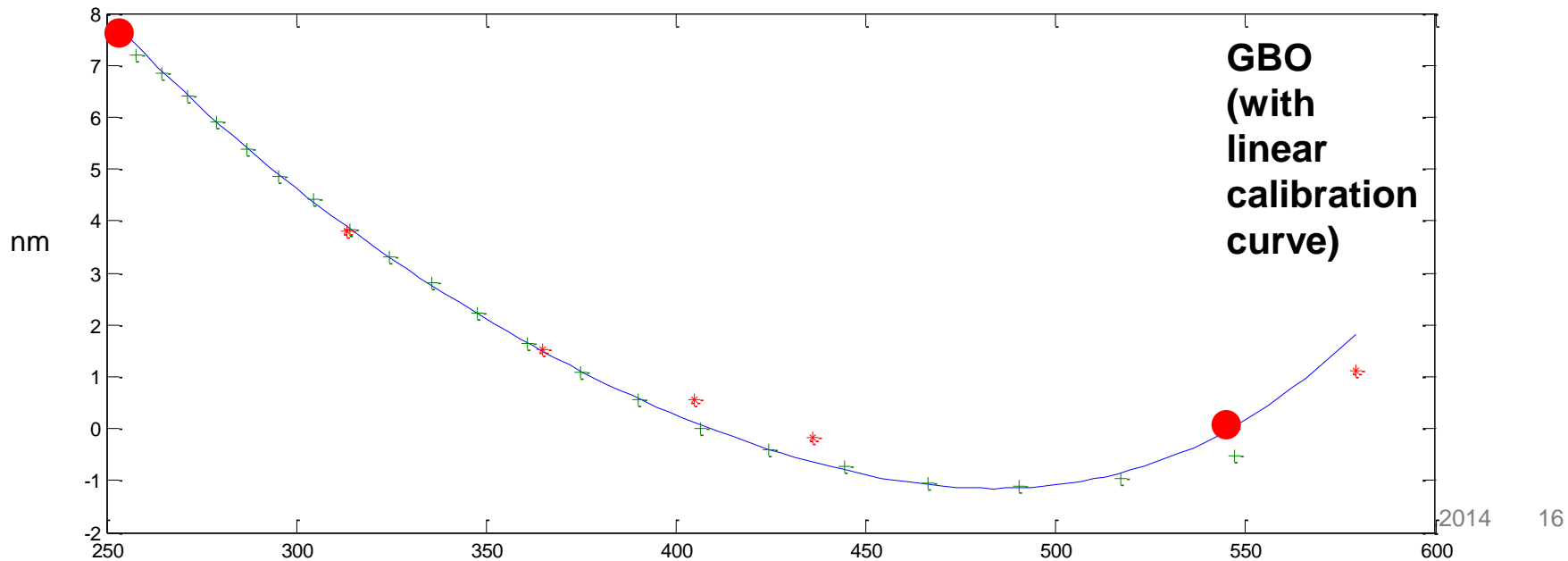
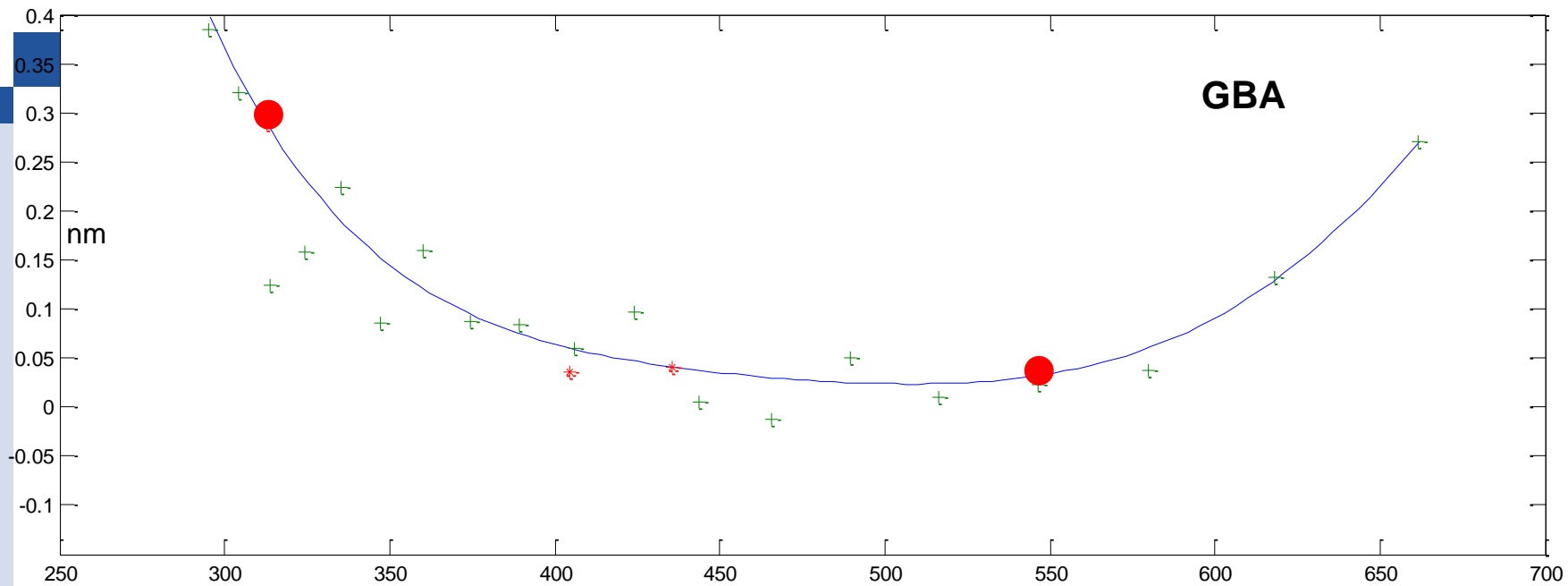
4. Weighted polynomial fit (50 for Hg lines and 1 for FP peaks)

5. Determine χ^2 of polynom fit

Optimize thicknesses

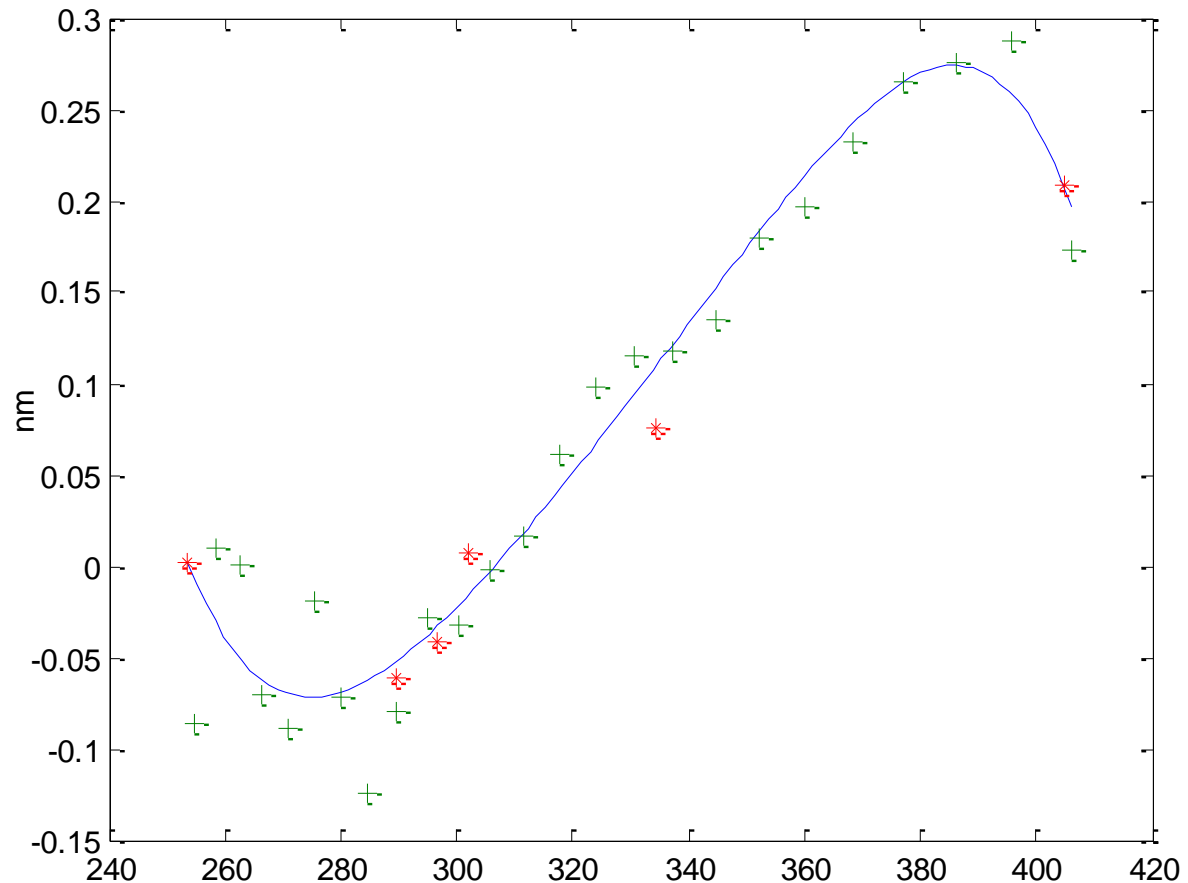
Some results: spectrometer UKQ





Is the FP an “absolute” device? i.e. is it sufficient to know the thicknesses?

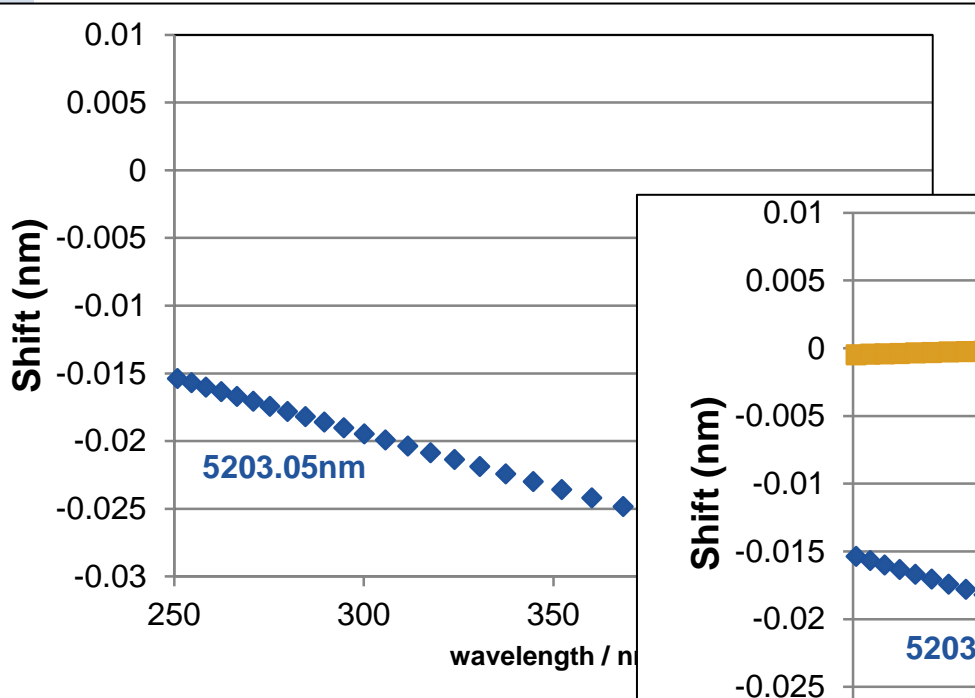
Yes!! Example: Determination of dispersion of spectrometer UKG based on the thicknesses obtained with the spectrometer UKQ



BUT: alignment and beam collimation is important if the devices is used in as absolute device

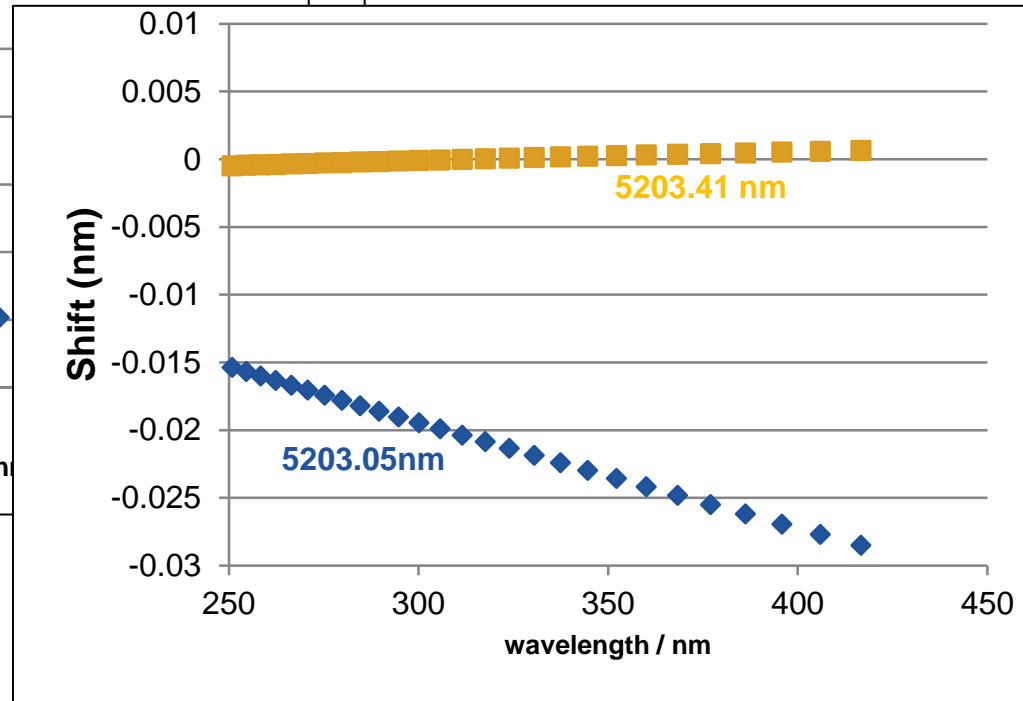
Influence of angular misalignment

Tilt of 1°



Tilt of 1°

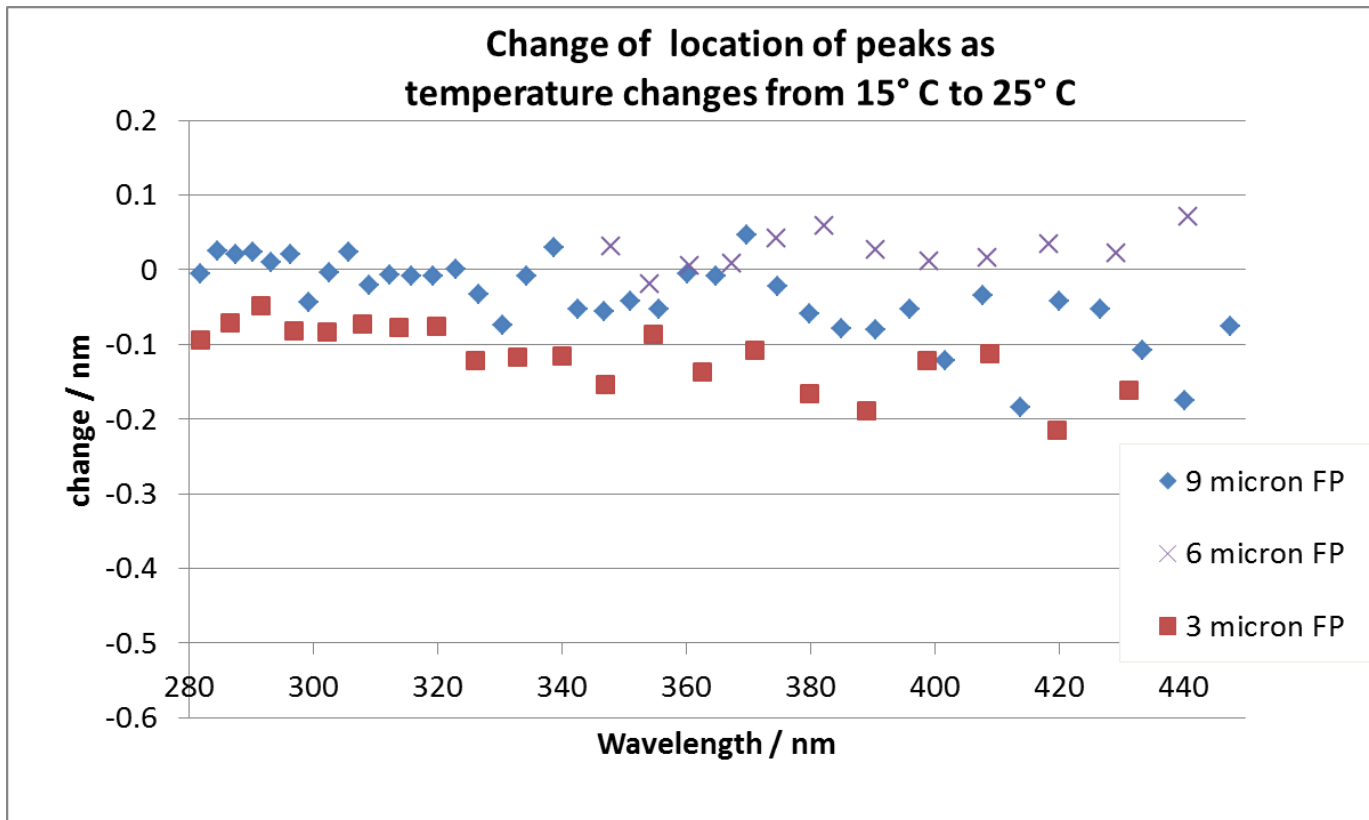
& new optimized thickness using 2 Hg lines



Sensitivity to temperature

Fused Silica:

- Thermal expansion coefficient $5.5 \times 10^{-7} / ^\circ\text{C}$
- Change of refractive index ¹ $6.8 \times 10^{-6} / ^\circ\text{C}$ **Expecting about 0.06 nm / 10° at 450nm**



¹ Leviton2008 (Temperature-dependent absolute refractive index measurements of synthetic fused silica), arXiv:0805.0091

Discussion / Conclusions

- Fabry Perot are very promising devices for the characterization of the wavelength scale of spectrometers
- < 0.02 nm uncertainties has been demonstrated
- FP can be used as **absolute** devices if the critical parameters are controlled:
 - angular alignment (or divergence of source/detector): $< 0.5^\circ$
 - temperature (variation $< 3^\circ\text{C}$)
- If these requirements are not met the devices can be used as **relative** scales in combination with two known absolute spectral lines

Thank you for your attention

